

# SPEC-D *Tuning*

## 1989-1994 NISSAN 240SX S13 N1 CATBACK SYSTEM INSTALLATION INSTRUCTIONS

If you experience any difficulties that the instruction did not cover, Please seek assistance at a local automotive shop

Please wear protection before you work on any vehicle.



An assistant is useful when removing the front bumper from your vehicle.

Please be cautious when working with the bumper or any parts belonging to the vehicle's body to prevent scratching.

Do not make direct contact with the halogen bulbs or the wire assembly until the unit has cooled down after use.

### TOOLS AND SUPPLIES REQUIRED

3/8" Drive Ratchet

14mm Box Wrench

12mm Socket

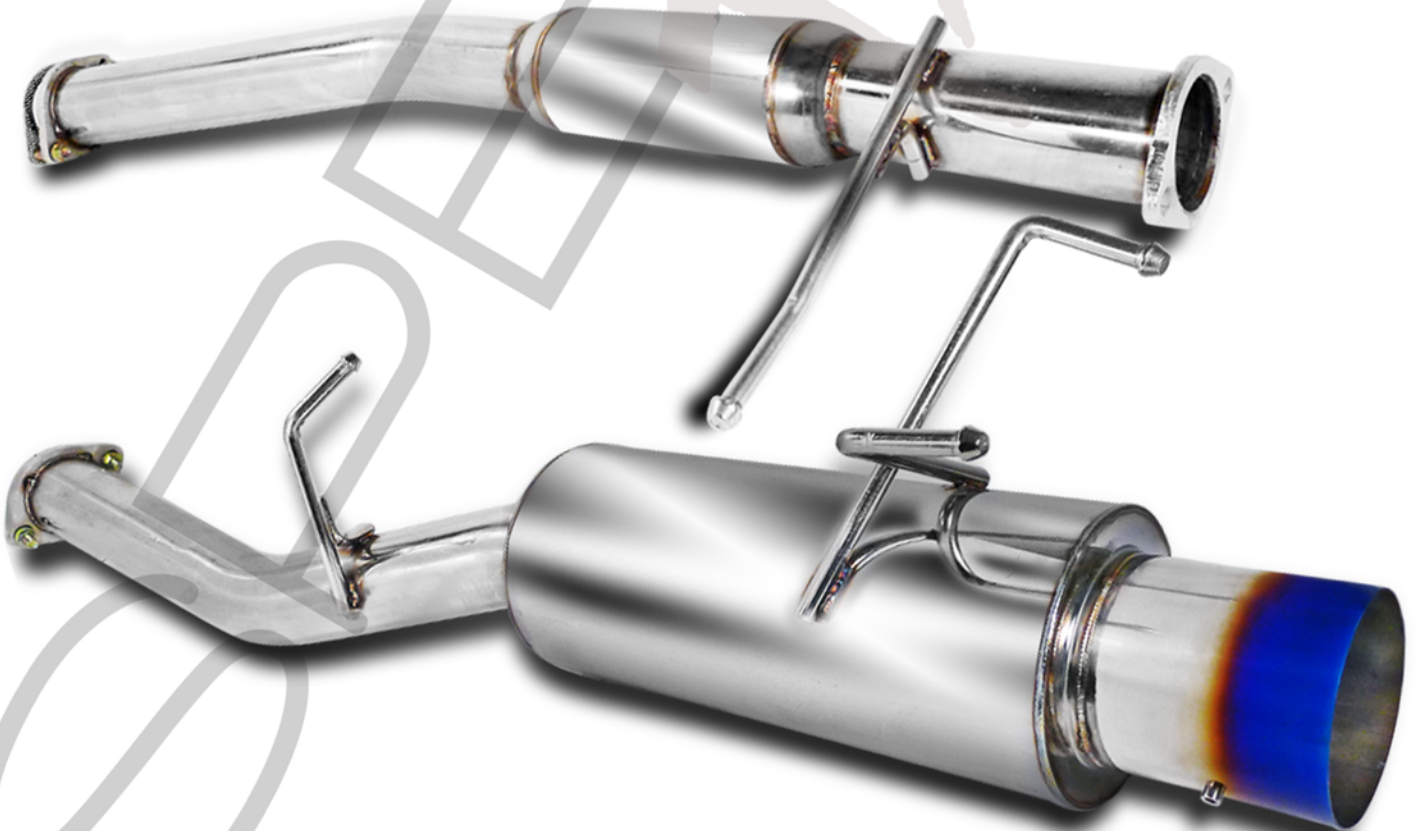
Penetrating Oil

14mm Socket

17mm Socket

### Product Part Numbers:

MFCAT3-240SX89T-SD



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If you experience any difficulties that the instruction did not cover, Please seek local auto shop for advise.  
Please wear protection before you work on your vehicle.  
An assistant is helpful when removing the front bumper.  
Please be careful while working with the bumper or body part to avoid scratching.  
Do not make direct contact with the halogen bulb or the wire assembly until the unit has cooled down after use.



1. Phillips head screw location



2. Spray the 12mm bolt with penetrating oil



3. Spray the 12mm nut with penetrating oil



4. 14mm bolt and 17mm nut location



5. Remove the 14mm bolt



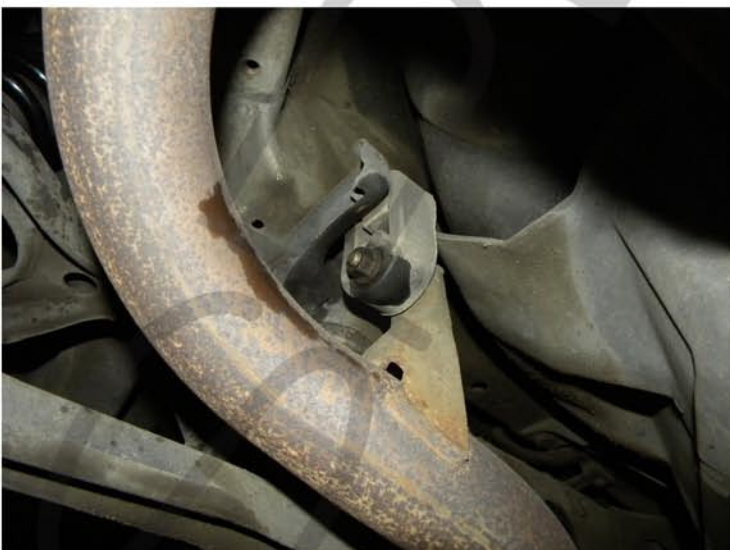
6. Remove the 17mm nut



7. 12mm bolt location



8. Remove the 12mm bolt



9. 12mm nut location



10. Remove the 12mm nut



11. Remove the stock cat back exhaust system



12. Remove the metal sleeve from the rubber exhaust hanger



13. Remove the metal sleeve from the rubber exhaust hanger



14. Spray the rubber hanger with penetrating oil



15. Slide the front exhaust section into the rubber hanger



16. Tighten the 14mm bolt onto the catalytic converter



17. Tighten the 17mm bolt onto the catalytic converter



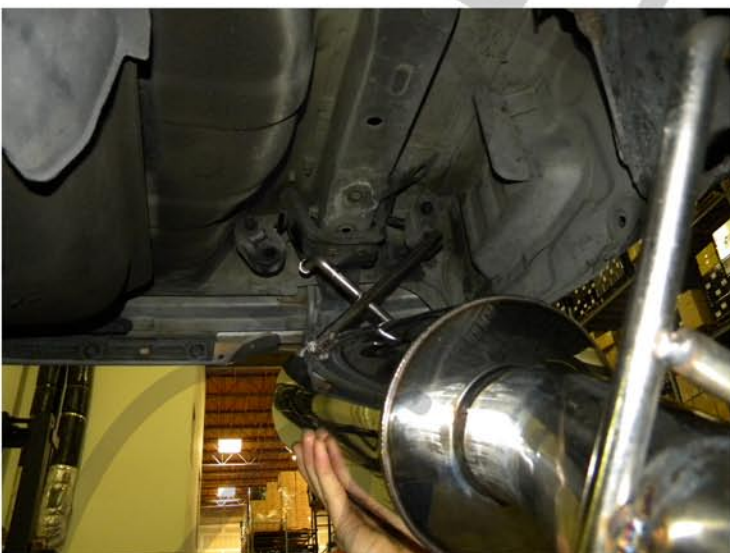
18. Spray the rear rubber exhaust hangers with penetrating oil



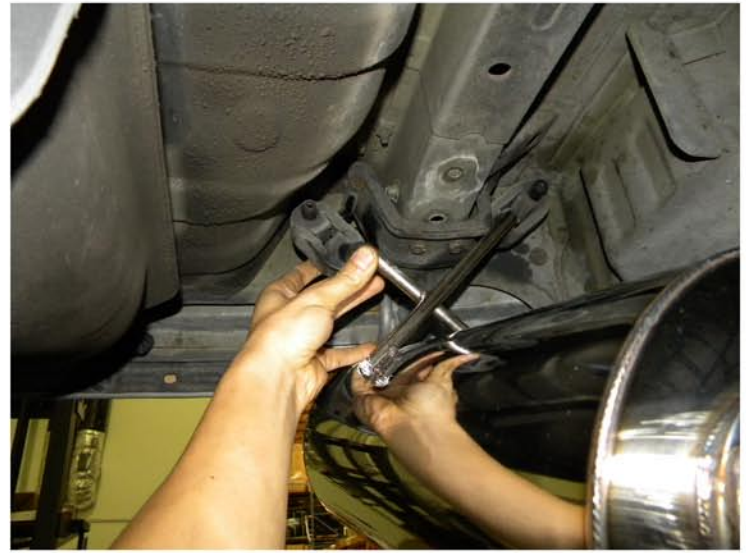
19. Spray the rear rubber exhaust hangers with penetrating oil



20. Spray the rubber exhaust hanger with penetrating oil



21. Slide the rear muffler section into the rear rubber hangers



22. Slide the rear muffler section into the rear rubber hangers



23. Slide the muffler section into the rubber hanger



24. Tighten the 14mm nut and bolt connecting the front section and rear muffler section



25. Tighten the 14mm nut and bolt connecting the front section and rear muffler section



26. The installation is now complete

