

SPEC-D *Tuning*

2003-2005 TOYOTA CELICA HEADLIGHTS INSTALLATION INSTRUCTIONS



If you experience any difficulties that the instruction did not cover, Please seek local auto shop for advise. Please wear protection before you work on your vehicle.

An assistant is helpful when removing the front bumper.

Please be careful while working with the bumper or body part to avoid scratching.

Do not make direct contact with the halogen bulb or the wire assembly until the unit has cooled down after use.

TOOLS AND SUPPLIES REQUIRED

Phillips Screwdriver

10mm Socket

Trim Pad Remover

1/2" Drive Ratchet

1/2" Drive Extensions (8 to 10 inches)

If your Headlight is Halo type, you also need:

Wire Stripper

Wire Crimper

4 Blue Quick Spike Wire Connectors

4 Blue Male Quick Wire Connectors

4 Blue Female Quick Wire Connectors

2 Red Wires (8 Inch)

2 Black Wires (8 Inch)

Product Part Numbers:

LHP-CEL00-TM

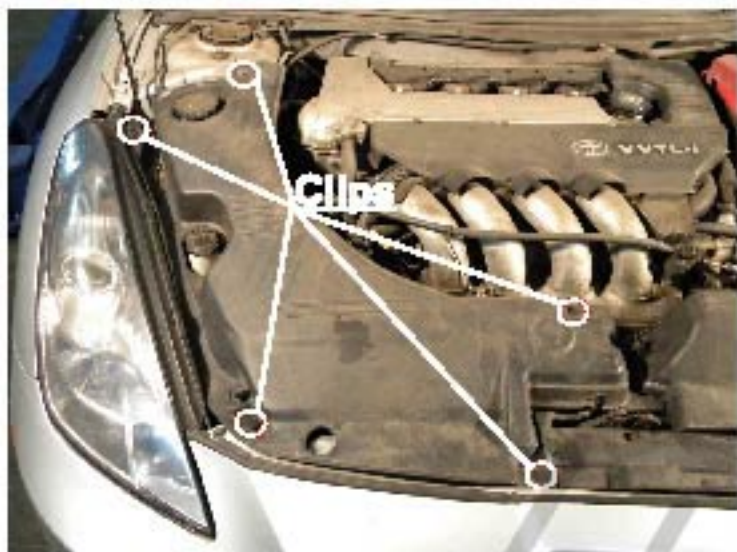
LHP-CEL00JM-TM



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1. Open the hood, and remove five clips



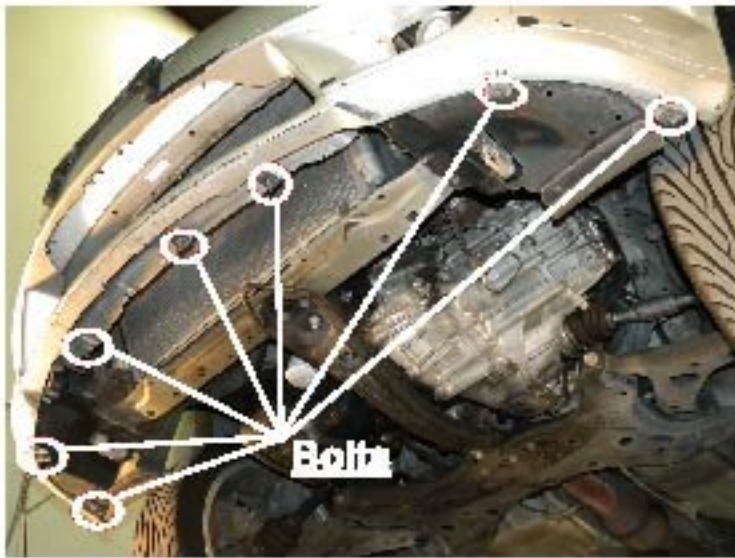
2. Remove the cover



3. Remove two clips



4. Remove the cover



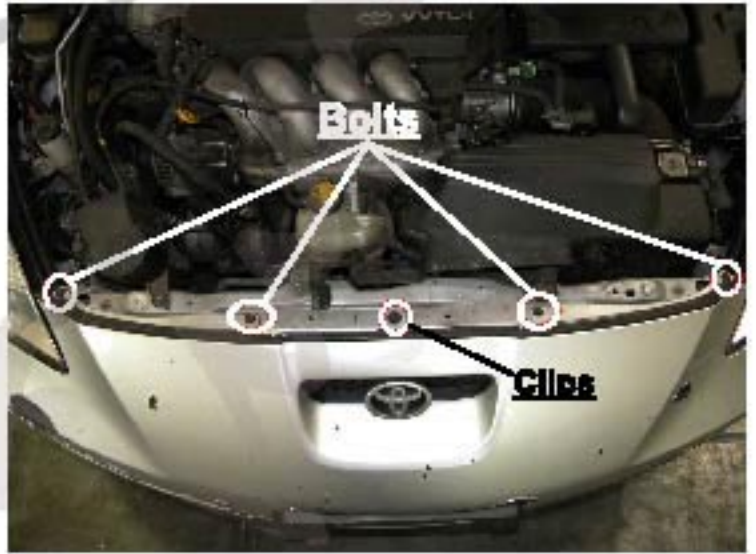
5. Remove five bolt under the bumper



6. Disconnect driving light socket (side marker light)



7. Remove one bolt at side of the bumper (Both side)



8. Remove four bolts and one clip.



9. Gently pull out the bumper



10. Remove the bumper



11. Remove two 10mm nuts



12. Remove one 10mm bolt



13. Remove the bracket under of the headlight



14. Remove three headlight bolts



15. Remove the second bolts



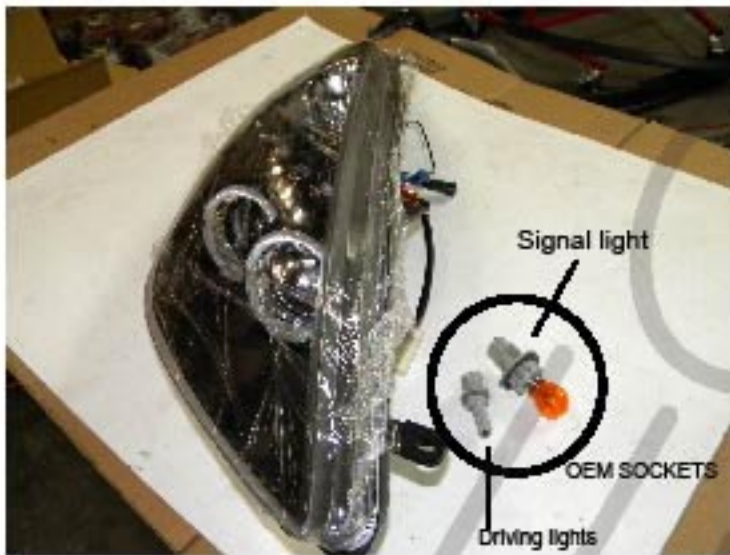
16. Remove the third bolt



17. Disconnect all connectors from the headlight



18. Remove the headlight



19. Install two socket from the OEM headlight



20. Install driving light socket to new headlight



21. Install signal light socket to new headlight



22. Cut and open the tape for protection the wires, so the wire can be longer to use



23. OEM signal light socket position



24. New signal light position



25. Remove the clip from the old headlight to the new headlight (both side)



25. Connect all headlight connectors



26. Install the headlight



27. Install the bolt to fasten the headlight



28. Install the second bolts



29. Install the last bolts



30. Install the rocket back to the original spot



31. Install the bumper



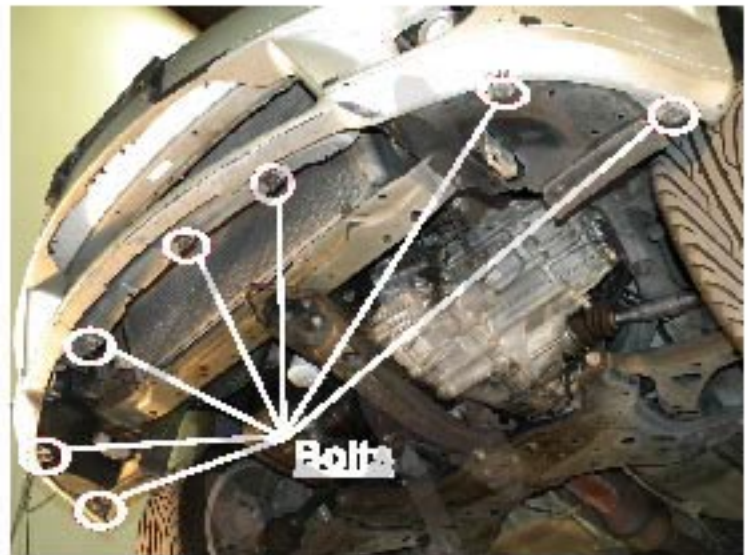
32. Install four bolts and one clip on top of the bumper



33. Install one bolt at side of the bumper (Both side)



34. Connect driving light socket (side marker)



35. Install five bolt under the bumper



36. Install the cover and clips



37. Install the cover and clips



38. please do the other side by following the picture order from 1 to 37



39. The installation now is complete